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MATERIAL REPORT

DATE: 12/23/93

TITLE: Evaluation of Parker's Compound NA155-80

CONCLUSION: Compound NA155-80 meets or exceeds all requirements of

subject specification.

Parker

Recommended Temperature Range: -25 to 250F

Recommended for: petroleum oils, water (up to 212F),

Salt & Alkali solutions, weak acids

Not Recommended for: aromatic fuels, strong acids,

glycols, ozone, polar solvents

Parker O-Ring Division 2360 Palumbo Drive Lexington, Kentucky 40512 (859) 269-2351

REPORT DATA

Original Physical Properties, ASTM D1414, D2240 Hardness, Shore A, pts. Tensile Strength, psi Ultimate Elongation, % Modulus @ 100%, psi	NA155-80 Test Results 80 2100 200 900
Compression Set, ASTM D395 Method B (22 hrs. @ 257°F) Percent of Original Deflection	40
Dry Heat Resistance, ASTM D573 (70 hrs. @ 257°F) Hardness Change, pts. Tensile Change, % Elongation Change, %	+8 -11 -50
Fluid Immersion, ASTM D471 ASTM #1 Oil, (70 hrs. @ 302°F) Hardness Change, pts. Tensile Change, % Elongation Change, % Volume Change, %	+8 -15 -44 -9
Fluid Immersion, ASTM D471 ASTM #3 Oil, (70 hrs. @ 302°F) Hardness Change, pts. Tensile Change, % Elongation Change, % Volume Change, %	-2 -31 -40 +6